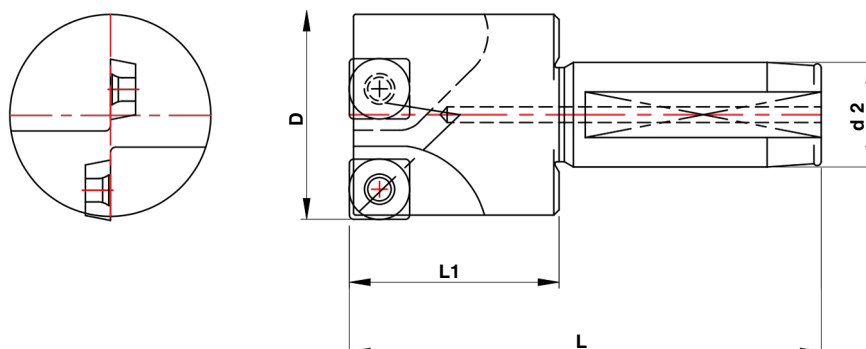


Center Cutting Spot Face Tools





SR. NO.	DESIGNATION	INSERT	NO OF INSERTS	DIMENSION (MM)				MAX DRILLING DEPTH	END MILLING DEPTH
				D	d2	L	L1		
1	CCSF-112-W16-06	XOMT 060204	1	12	16	80	27	18	5.6
2	CCSF-216-W20-06	XOMT 060204	2	16	20	90	27	18	5.6
3	CCSF-320-W20-06	XOMT 060204	3	20	20	100	25	18	5.6
4	CCSF-222-W25-06	SPMG 090408	2	22	25	100	40	28	9
5	CCSF-225-W25-09	SPMT 090408	2	25	25	100	40	28	9
6	CCSF-332-W32-11	SPMG 110408	3	32	32	115	50	39	10.7
7	CCSF-440-W32-11	SPMT 110408	4	40	32	125	55	39	10.7
8	CCSF-445-W32-14	SPMG 140508	4	45	32	130	70	50	13.4
9	CCSF-450-W32-14	SPMT 140508	4	50	32	140	80	60	13.4

Note : Special Designs and Sizes are Available on Request
The Tools will Be with through coolant